



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3407-041
Job Sheet 172179



Part No: D3407-041

Job Qty: 20 ea

Part Name: Tow Ring



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/13/18

Job Tracking No:

Due Date: 2/21/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: IPP Rev:A 05.10.14 New issue KJ/EC IPP Rev:B 08-09-09 revE as per dwg DD verified by:EC IPP REV:F 17.11.02 AS PER DWG REV.G DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	2/20/18	2/20/18	0.00	0.00	Start Up Large Fab-1		DYL 18/02/20
100	Large Fab	20 pcs	2/20/18	2/20/18	0.00	4.39	Large Fab 1		DYL 18/02/20
110	QC	20 pcs	2/20/18	2/20/18	0.00	0.00	QC9		D 18.02.20
120	QC	20 pcs	2/20/18	2/20/18	0.00	0.00	QC5		D 18.02.20
130	Powdercoat	20 pcs	2/21/18	2/21/18	0.00	0.76	Powdercoat2		BE 18.02.22
140	QC	20 pcs	2/21/18	2/21/18	0.00	0.00	QC3		35
150	Packaging	20 pcs	2/21/18	2/21/18	0.00	0.00	Packaging3-1	57530	FEB 23 2018
160	QC21-SA	20 Ea	2/21/18	2/21/18	0.00	0.00	QC21		

Part Op 100 - Weld D3407-1/-5 using welding rod TIG174 as per Dwg D3407 & QSI 004 A/R TIG174 ROD

Descriptions: Batch:

139 - **Mask Threaded Section** START TIME: 9:00

OVEN TEMPERATURE: 400°

FINISH TIME:

DAB 21 FEB 26 2018

M 138467

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3407-1	Stem	20 Ea (1 ea)	90-Start up Operation	
D3407-5	Ring	20 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3407-1	20	20	0
	D3407-5	20	19	0

Part Specifications

Specifications could not be found.

Plex 2/13/18 11:38 AM dart.leroux.jason

Master Unit 000975



Job No 172179



Container No: S043180



Part: D3407-041

Job No: 172179

Serial No/Batch: S043180

Revision: D3407

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/16/18